

## Infobulletin N° SR/06/003

**TecDoc** 

## High or Low Pressure port ?

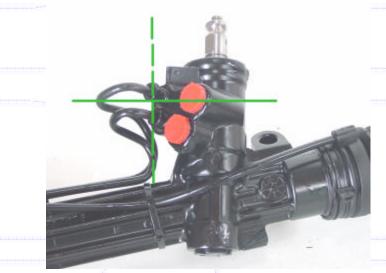
**Problem :** In most cases high pressure and low pressure connections have different diameters.

Some – especially FORD – steering racks have connections with <u>the</u> same diameter.

We suggest you always mark the high and low pressure hoses and ports before disconnecting!

Not marking the hoses and/or ports before disconnecting may result in switching the hoses and/or ports. As a consequence when cranking the engine the steering rack will vibrate heavily.

Most certainly permanent damage has been done to the seals, voiding warranty.



Solution if you forgot to mark before disconnecting :

Imagine a lead line on the fixed pipes of the rack.

The connection perpendicular to the lead line is the high pressure port.

If any doubt the mechanic should contact an expert. Many warranty request are denied for this reason.